



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

C3-C-7

Job Sheet 198325



Part No: C3-C-7

Job Qty: 24 pcs

Part Name: Boss



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/25/19

Job Tracking No:

Due Date: 8/12/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG C3-C Rev J IPP Rev A 18.03.28 New issue DP Verify DD/IPP Rev. B 19.04.25 drawing revision DP Verify DD/IPP Rev. C 19.05.03 drawing revision DP Verify DD/IPP Rev. D 19.07.23 drawing update DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
110	SL-154 - 1	24 pcs	8/12/19	8/12/19	1.00	12.00	SL-154 - 1	<i>[Signature]</i> 19/11/24
120	QC 2	24 pcs	8/12/19	8/12/19	0.00	0.00	QC 2 - 1	
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	
							QC 2 - 33	<i>[Signature]</i> 19/11/24
							QC 2 - 35	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 57	
							QC 2 - 62	
							QC 2 - 63	
							QC 2 - 8	
							QC 2 - 66	
							QC 2 - 64	
							QC 2 - 65	
							QC 2 - 6	
							QC 2 - 71	
							QC 2 - 73	
							QC 2 - 69	
130	QC 8	24 pcs	8/12/19	8/12/19	0.00	0.00	QC 8 - 12	<i>[Signature]</i> 19/11/24
							QC 8 - 14	
							QC 8 - 17	
							QC 8 - 20	
							QC 8 - 25	



Container No: S234308



Part: C3-C-7

Job No: 198325

Serial No/Batch: S234308

Revision: K

Inspector:

Exp Date:

Instructions:

Date: 11/24/19

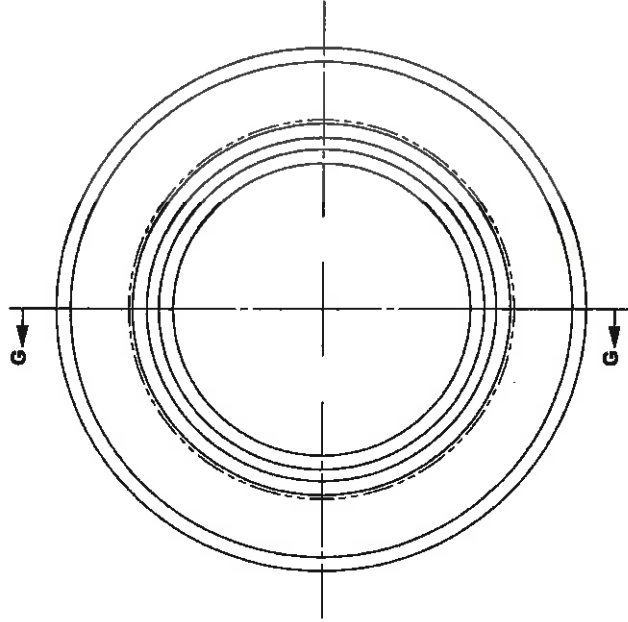
DART Aerospace Ltd.
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CANADA
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				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
140 Packaging 3-1 - Stock - B4B 24 pcs	8/12/19	0.00	0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
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				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150 QC 21 - SA	24 pcs	8/12/19	0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 110 - MORI SL-154 LATHE - 1-Machine as per DWG. FC005 FOLIO REV: <u>AA</u> DWG REV: <u>J</u> 2- Descriptions: Deburr 120 - QC2- Inspect parts off machine FAI/FAIB 130 - QC8- Inspect parts - second check 140 - Identify as per dwg & Stock Location: 150 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M1018R1.250	1018 Round Bar 1.250	.9360 ft (.039 ea)	110-SL-154 - 1	5149551	

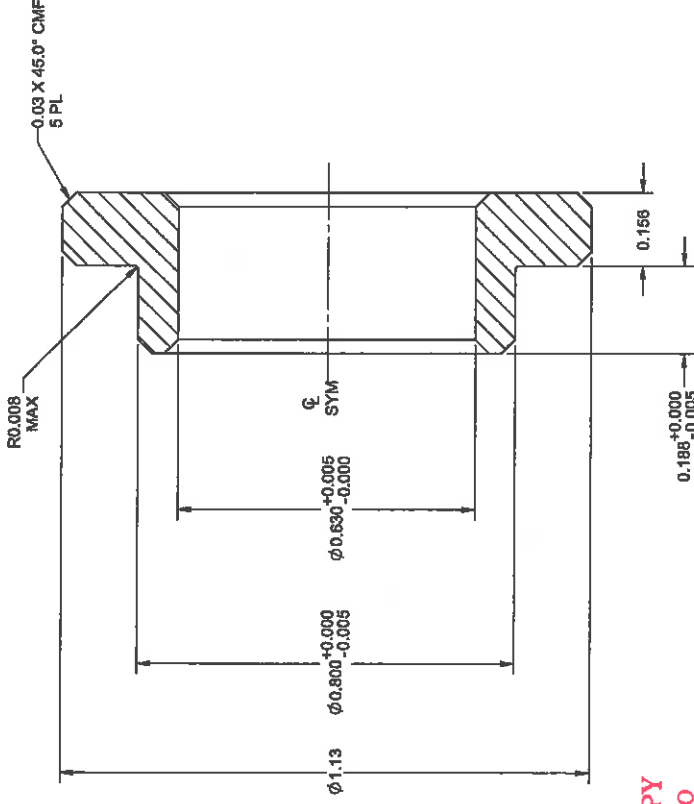
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-SL-154 - 1	M1018R1.250	1	19	0
Part Specifications				
Specifications could not be found.				

Plex 7/25/19 8:37 AM Dart.Renwick.Jennifer

8 7 6 5 4 3 2 1



C3-C-7 BOSS



SECTION G-G

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 198325

- NOTES:
1) MATERIAL: 1018/1020/1025 CR
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: XX = $\pm 0.1"$ / $\pm 1"$
XXX = $\pm 0.01"$ / $\pm 0.5"$
XXXX = $\pm 0.005"$ / $\pm 0.1"$
XXXXX = $\pm 0.0005"$ / $\pm 0.06"$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) REMOVE ALL SHARP EDGES AND BURRS
7) IDENTIFICATION: N/A

DESIGN	VM	VM	TOOL PART #	C3-C	TITLE	C3 CAGE	DATE	2019-07-10
DRAWN	VM	VM	CHKD	JFC	APPROVED	DATE	2019-07-10	
CHECKED								
MFG. APPR.								
APPROVED								

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
REV. 3
SHEET 8 OF 15
SCALE
NTS
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DART AEROSPACE LTD		Work Order:	198325
Description: C3 Cage C3-C-7 Boss		Part Number:	C3-C-7
Inspection Dwg:	Rev: 12/18/17	Page 1 of 1	

INSPECTION SHEET

[illegible]

Measured by:	Checked by:	QC Inspector:
Date: 19/11/24	Date: 19/11/24	Date:

Engineering Approval: (If necessary)		Date:
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Rev	Date	Change	Revised by	Approved
B	14.07.31	New issue	KJ	